



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3912-5
Job Sheet 181250



Part No: D3912-5

Job Qty: 20 ea

Part Name: Eyebolt Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.17 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Waterjet		OK 18/07/30
100	Waterjet	20 pcs	8/31/18	8/31/18	0.04	1.20	Waterjet1		OK 18/07/30
120	QC	20 pcs	8/31/18	8/31/18	0.00	0.00	QC8		DAS 38
130	Packaging	20 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3	56000	9-89 AUG 10 2018
140	QC21-SA	20 Ea	8/31/18	8/31/18	0.00	0.00	QC21		DAS 21

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	1.0250 sf (.05125 ea)	90-Start up Operation	SD

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	5	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Eyebolt Plate	0.129Inches + 0.005 - 0.001	0.134 0.128	Diameter	
2	Eyebolt Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
3	Eyebolt Plate	0.380Inches + 0.030 - 0.003	0.410 0.377		
4	Eyebolt Plate	1.500Inches ± 0.010	1.510 1.490		
5	Eyebolt Plate	0.500Inches ± 0.010	0.510 0.490	Pitch	
6	Eyebolt Plate	3.150Inches ± 0.030	3.180 3.120		
7	Eyebolt Plate	0.375Inches ± 0.010	0.385 0.365		
8	Eyebolt Plate	0.517Inches ± 0.010	0.527 0.507		

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Rework ☐ Scrap ☐	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%; text-align: center;"> AGAINST DEPARTMENT/PROCESS </td> <td style="width: 15%; text-align: center;"> Skid-tube Machining </td> <td style="width: 15%; text-align: center;"> Cross tube Small Fab Finishing </td> <td style="width: 15%; text-align: center;"> Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier </td> <td style="width: 15%; text-align: center;"> Engineering Quality Other </td> </tr> <tr> <td colspan="5" style="height: 40px;"> MRB (QSI042) Approval </td> </tr> <tr> <td colspan="5" style="height: 40px;"> Completed By </td> </tr> <tr> <td colspan="5" style="height: 40px;"> Lead hand / Supervisor Approval Verification </td> </tr> <tr> <td colspan="5" style="height: 40px;"> QC / QA Coordinator Approval </td> </tr> </table>	AGAINST DEPARTMENT/PROCESS	Skid-tube Machining	Cross tube Small Fab Finishing	Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier	Engineering Quality Other	MRB (QSI042) Approval					Completed By					Lead hand / Supervisor Approval Verification					QC / QA Coordinator Approval				
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 CANADA
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 Email: sales@dartaero.com
 www.dartaerospace.com

Date: 07/30/18

Container No: S097546
Part: D3912 - 5
Job No: 181250
Serial No/Batch: S097546
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's

DART
 AEROSPACE

Environment	☐	No Re-verification	☐	Bending	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Centre Not Concentric	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Cracks	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Crimp/Kink/Ripple/Wave	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Cuffs	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Crushing	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Heat Treat	☐	Off-set	☐	Drawing	☐
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Past Expiry Date	☐	Manufacturing Process	☐		☐				
Misidentified	☐	Past Due	☐	OTHER :					

9	Eyebolt Plate	1.000Inches ± 0.010	1.010 0.990
10	Eyebolt Plate	3.650Inches ± 0.030	3.680 3.620
11	Eyebolt Plate	1.500Inches + 0.020 - 0.000	1.520 1.500
12	Eyebolt Plate	0.250Inches ± 0.030	0.280 0.220
13	Eyebolt Plate	2.000Inches ± 0.030	2.030 1.970
14	Eyebolt Plate	0.125Inches ± 0.010	0.135 0.115

Plex 7/24/18 9:53 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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